

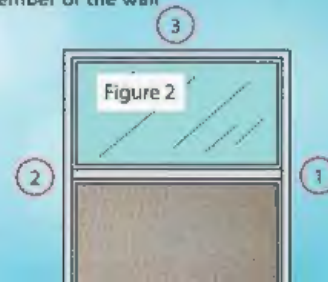
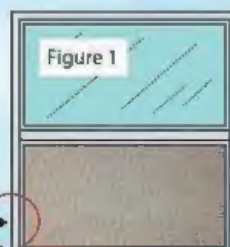
**ROSSI WINDOWS**  
perfect for replacement in your mobile home

Model Number	Installation Flange "tip to tip" actual size	Rough Opening
RWH1427	15 7/8 inch width x 28 5/8 inch height	14 inch width x 27 inch height
RWH3027	31 3/4 inch width x 28 5/8 inch height	30 inch width x 27 inch height
RWH3040	31 3/4 inch width x 41 3/4 inch height	30 inch width x 40 inch height
RWH3054	31 3/4 inch width x 55 5/8 inch height	30 inch width x 54 inch height

## How to install

1. Remove the old window from the opening and clear any obstructions that would hinder the installation of the new window. The new window must have clean outside mounting surface in order for the installation flange to seal properly (See Figure 1).
2. From the outside of the home, place the new window in the opening, making sure that the screw flange covers the window opening by at least  $\frac{1}{8}$ " on all sides. If the window is larger than the opening, you must alter the window opening so the total opening is 1" smaller than the screw flange. The opening must be large enough so as not to interfere with the back of the window frame once the window is inserted into the hole.
3. Once proper fit is insured, remove the window and apply caulking or putty tape to the back side of the screw flange, making sure to cover the mounting holes with at least  $\frac{1}{2}$ " wide bead of sealant.
4. Place the window in the opening with the sill resting on the bottom of the opening. Adjust the window in the opening so that it is level and plumb.
5. While holding the window in the opening, flat against the wall, start the first fastener in the screw flange (#1) – refer to Figure 2.
6. Continue installing fasteners in numeric order (#2, #3, etc.) – refer to Figure 2.
7. Check the window for operation before more fasteners are used. The window should operate smoothly.
8. Install the rest of the fasteners, starting in the center of each member progressing out towards the corners, through the holes provided in the window.
9. Check window for proper operation.

Note: When installing ROSSI Windows, we recommend a #8 fastener (screw) with a minimum length 1". Fasteners must be attached to structurally sound member of the wall (fasteners not included).



**ROSSI WINDOWS**

"manufacturing quality windows  
that surpasses our customers  
needs and expectations"

installation flange